

What is claimed is:

- 1) A semi-crystalline, largely isotropic, porous coal-based product produced from particulate coal of a small diameter, having a density of between about 0.1 and about  $0.8 \text{ g/cm}^3$  and a thermal conductivity below about  $1 \text{ W/m}^\circ\text{K}$ .

- 2) The porous coal-based product of claim 1 having a compressive strength below about 6000 psi.

- 3) The porous coal-based product of claim 1 that has been carbonized.

- 4) The porous coal-based product of claim 1 that has been graphitized.

- 5) A method for producing a porous coal-based product from coal comprising:

A) comminuting coal to a small particle size to form a ground coal;

B) placing said ground coal in a mold;

C) heating said ground coal in said mold under a non-

oxidizing atmosphere to a temperature of between

about  $300^\circ\text{C}$  and about  $700^\circ\text{C}$  and soaking at this

temperature for a period of from about 10 minutes to

about 12 hours to form a preform; and

D) controllably cooling said preform.

6) The method of claim 5 wherein said inert atmosphere is applied at a pressure of from about 0 psi up to about <sup>500 psi</sup> ~~500 psi~~.

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7) The method of claim 5 wherein said temperature is achieved using a heat-up rate of between about <sup>1°C to about 20°C</sup> ~~1°C~~ to about 20°C per minute.

8) The method of claim 5 wherein said controlled <sup>cooling</sup> is accomplished at a rate of less than about <sup>10°C/min to a temperature of about 100°C</sup> ~~10°C/min to a temperature of about 100°C~~.

9) The laminated sheet product of claim <sup>12</sup> ~~8~~ wherein said material is selected from the group consisting of aluminum, steel, polymer sheet, <sup>no</sup> inconel, <sup>no</sup> titanium, <sup>no</sup> refractory metals, fiber reinforced polymer sheet and paper.

10) The laminated sheet product of claim <sup>12</sup> ~~8~~ wherein said sheet core has been carbonized.

11) The laminated sheet product of claim <sup>12</sup> ~~8~~ wherein said sheet core is graphitized.